

**REVISIONS TO CLAIMS**

- 1    Claim 1 (previously presented): A method of manufacturing a circular optical storage disc,  
2    comprising:  
3                 providing a substrate with a first surface and a periphery; and  
4                 providing a coating on the first surface by applying a liquid, rotating the substrate,  
5    and solidifying the liquid; and  
6                 wherein:  
7                 when applying the liquid onto the first surface, the substrate is present in a  
8    separate extension body;  
9                 the extension body having substantially circumferential contact with the periphery  
10   of the substrate;  
11                 the extension body having a surface substantially flush with the first surface of the  
12   substrate, wherein said extension body further comprises at least two parts; and  
13                 after substantial solidification of the liquid, the extension body and the substrate  
14   are separated.

Claim 2 (previously presented): The method as claimed in Claim 1, wherein said extension body has an outer periphery which has a circular shape.

Claim 3 (previously presented): The method as claimed in Claim 1, wherein said extension body has an outer periphery which has a polygonal shape.

## REVISIONS TO CLAIMS

**Claim 4 (previously presented):** The method as claimed in Claim 3, wherein said extension body has an outer periphery which has a regular polygonal shape.

**Claim 5 (previously presented):** The method as claimed in Claim 1, wherein the surface of the extension body consists of substantially the same material as the substrate of the optical storage disc.

**Claim 6 (previously presented):** The method as claimed in Claim 1, wherein the surface of the extension body consists of a material to which the coating adheres relatively poorly.

**Claim 7 (previously presented):** The method as claimed in Claim 1, wherein said at least two parts have surfaces substantially flush with the first surface of the substrate.

**Claim 8 (previously presented):** The method as claimed in Claim 1, wherein the liquid is solidified by exposure to UV light.

**Claims 9-14 (cancelled)**

**Claim 15 (currently amended):** The method of Claim 1, wherein the substantial solidification being is sufficient so that coating breaks off at the periphery of the substrate.

**Claim 16 (currently amended):** The method of Claim 1, wherein the substantial solidification being is sufficient so that the separation releases coating from the extension body.

**REVISIONS TO CLAIMS**

Claim 17 (previously presented): The method of Claim 1, whrcin the at least two parts of said extension body are congruent.

1 | Claim 18 (currently amended): The method as claimed in Claim 3, whrcin a number of parts  
2 | for the at least two parts used to form said polygonal shape is equal to half of the sides within  
3 | said polygonal shape.

Claim 19 (previously presented): The method as claimed in Claim 18, wherein each of said number of parts is congruent.

1 | Claim 20 (new): A method of manufacturing an optical storage disc, comprising:  
2 |     • providing a substrate with a first surface and a periphery;  
3 |     • coupling the substrate with a polygonal extension body, the extension body having  
4 |         substantially circumferential contact with the periphery of the substrate, the extension body  
5 |         having a second surface substantially flush with the first surface;  
6 |     • providing a coating on the first surface by  
7 |         ○ applying a liquid,  
8 |         ○ rotating the substrates so that the liquid is spread evenly over the first surface, more  
9 |             thickly over the second surface, and especially thickly at corners of the polygonal  
10 |             extcnsion body, and  
11 |         ○ solidifying the liquid; and  
12 |

**REVISIONS TO CLAIMS**

- 13     • after substantial solidification of the liquid, separating the extension body from the substrate
- 14       so that excess coating breaks off.